

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:48 PM
User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.			Drawing Name	: BLUE		
Job Number	: 42577			Part Number	: D29382		
Estimate Number	: 10804			Drawing Number	: D29382		
P.O. Number	:			Project Number	:		
This Issue	: 14/10/2008	S.O. No.	:	Drawing Revision	:		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 31/10/2008		
Previous Run	: 36876			Qty:	2	Um:	Each
Written By	:			Comment	:		
Checked & Approved By	: JUL 08. 10. 14			Additional Product			

Additional Product

Job Number:

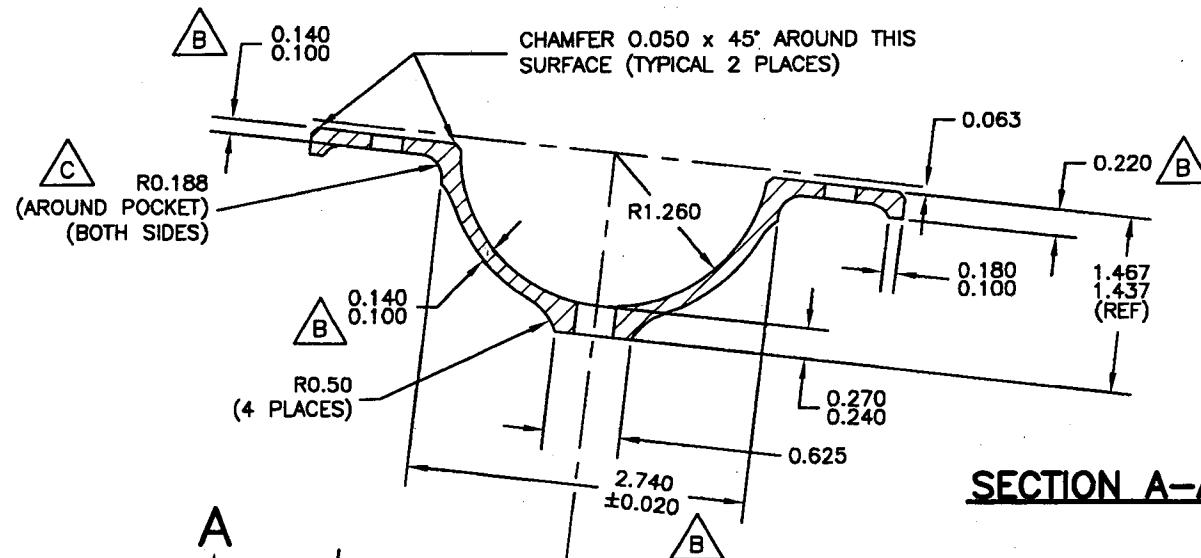


Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 PULL FROM STK: 2 X D29382-2UP B 41727	RT 08-10-20
2.0	D29382UP	206 Saddle Right side-unpainted	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) unpainted	
3.0	SPRAY PAINTING	SPRAY PAINTING	
		Comment: -PRIME -PAINT DELFLEET BLUE -CLEAR DELFLEET	M 08 11 09 (2)
4.0	QC14	INSPECT SPRAY PAINT	
		Comment: INSPECT SPRAY PAINT	RT 08-11-10
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 ID & STK USING NEW B/N	ST 421 Pcs 11/10/08

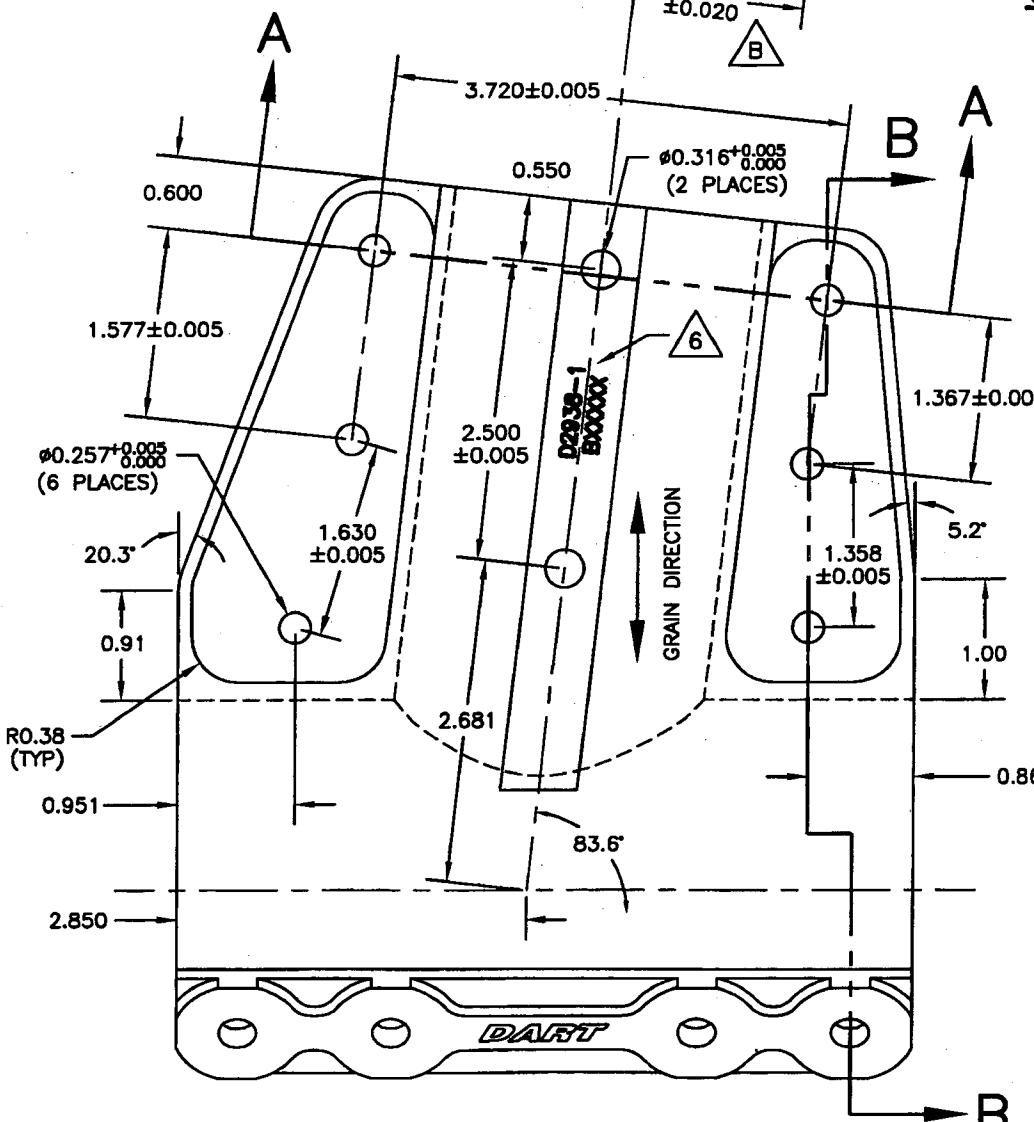
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Process Sheet

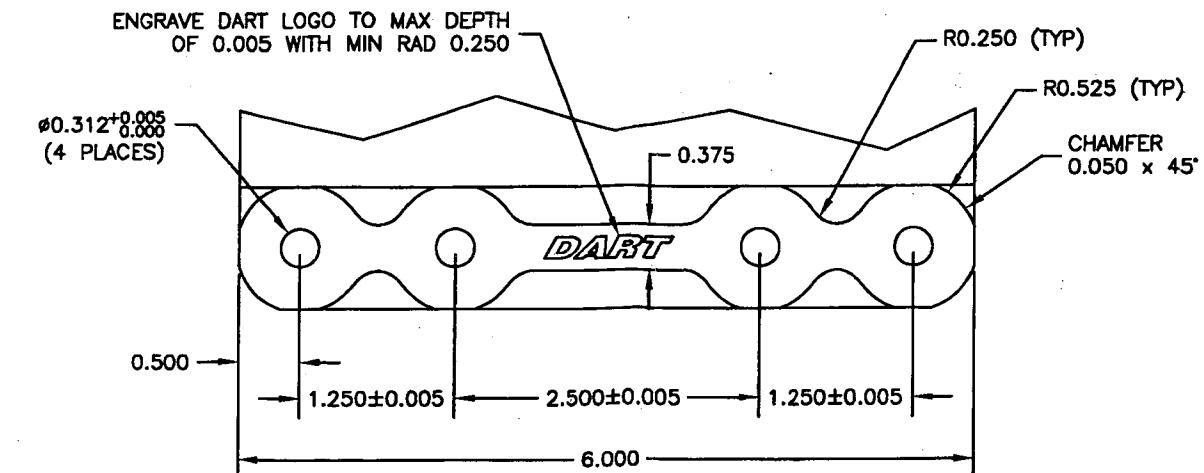
Customer: CC-DAR01 Dart Aerospace Ltd.		Drawing Name: BLUE
Job Number: 42577		Part Number: D29382
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 08/11/10 JJ
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion	 CMF 08-11-10	



SECTION A-A



SECTION B-B



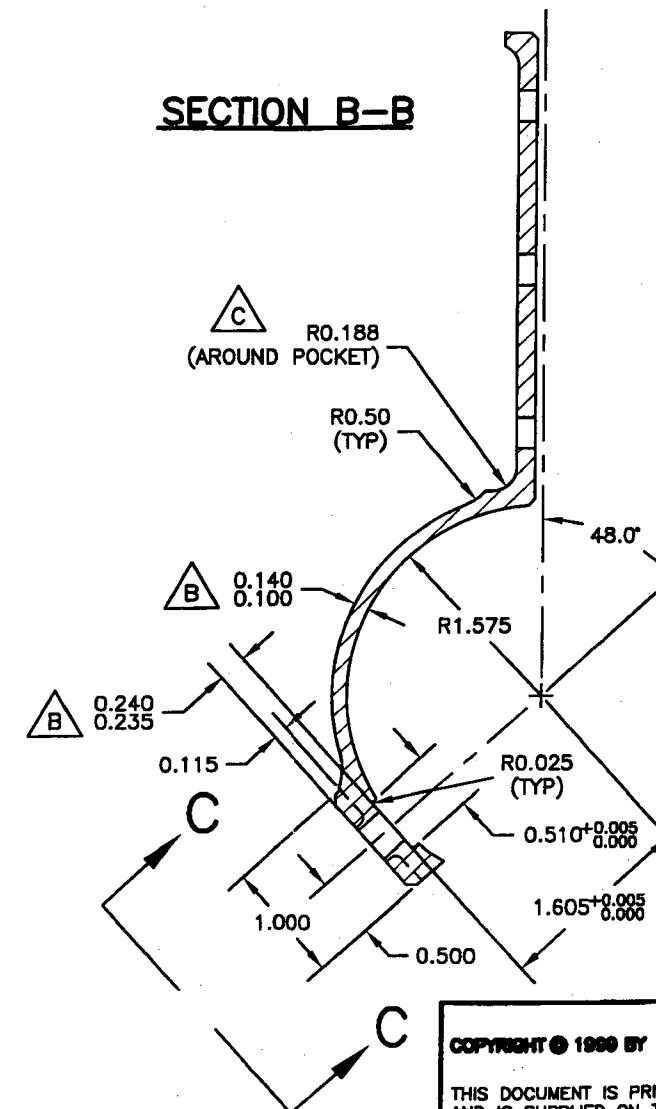
VIEW C-C

D2938-1 LH SADDLE (SHOWN)
D2938-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY
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WORK ORDER
NO. 712577



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DESIGN	06.11.09	R0.188 WAS R0.30 TO R0.25
DRAWN BY	CB	
CHECKED	PH	APPROVED
DRAWING NO.		D2938
DATE	06.11.09	TITLE
		SADDLE OUTSIDE
REV. C		SCALE
		2:3